

Quick Silver

Work Order ID 51852



Page 1

Tuesday, September 08, 2009 8:40:18 AM

Item ID: D206-642-611QS

Accept



Setup Start



Revision ID:

Item Name: Float Skidtube LH -QUICK SILVER

Stop



Start Date: 9/4/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 9/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
U/R	Rev L/ U/R

100

0.00



SprayPaint

Memo

0.00

Spray Painting

PULL FROM STOCK:

1 X D206-642-611 B 36175 CHG 003
REMOVE ALL WEARPLATES AND HARDWARE AND RING (KEEP TO
RE-ASSEMBLE)

SCUFF RING

REMOVE SADDLES FROM KIT AND SCUFF

SCUFF TUBE LIGHTLY TO RE-PAINT IMRON QUICK SILVER B 112614
PER QSI005

APPLY IMRON CLEAR B 112632

M 09 09 10

DART
TRANSPORT CANADA APPROVAL # 09-89

P/N

D206-642-611

CHG

CHG003

DESC

Float Skidtube LH

STC

SH98-4

LOT

B36175

STC

SA00475SE

MODEL

Bell 206A/B

STC

US PATENT # 5/35484
CANADA FOREIGN PATENTS PENDING

MADE IN CANADA

Work Order ID 51852

Page 2

Tuesday, September 08, 2009 8:40:18 AM

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Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

QC14- Inspect Spray Paint

0.00



QC

Memo

0.00

=> *8/27/09**(XL)**/**24 09.09.14*

Quality Control

120

Assemble as per dwg

0.00



HandFinish

Memo

0.00

RE-ASSEMBLE WITH ORIGINAL WEARPLATES, HARDWARE AND RING

*RE-WING WALK-B**9/1**0916914**(XL)**/*

130

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

*2) 8/27/09**(XL)**/*

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Tuesday, September 08, 2009 8:40:18 AM

[illegible][illegible][illegible]

Customer:

[illegible]

Date: _____

**Insp.
Stamp**



22 2 09 14

ENSURE THAT RE-PAINTED SADDLES ARE RETURNED TO KIT

→ ~~2~~ 20/05/14

0.00


Quality Control



Per D

CH 6003

^D S analog

9/9/14 

Work Order ID 51852

Tuesday, September 08, 2009 8:40:18 AM

Page 4

Item ID: D206-642-611QS

Accept

Setup Start

Revision ID:

Stop

Item Name: Float Skidtube LH -QUICK SILVER

Start Date: 9/4/2009 Start Qty: 1.00

Cust Item ID:

Required Date: 9/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/09/14
WF 09-09-14

B51852

Picklist Print

Page 1

Tuesday, September 08, 2009 8:40:18 AM

Work Order ID: 51852



Parent Item: D206-642-611QS



Parent Item Name: Float Skidtube LH -QUICK SILVER

Start Date: 9/4/2009

Required Date: 9/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-611RevL		Manufactured	No				Each	6.0000	1.0000			

Float Skidtube LH

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	3	
35179	1	
36159	1	
36175	1	
36176	1	
36951	1	
36956	1	

M 09 09 10

Qty -041	Part Number	Description
X	D3288-041	SKIDTUBE ASSEMBLY
1	D2600-1-240	EXTRUSION
1	D2646	AFT CAP
1	D2647	CAP
9	D2649	CROSS BOLT SPACER
6	D3275-1	CROSS BOLT SPACER
2	D3286-1	DOUBLER
2	D3286-3	SPACER
1	D3289-041	FLOAT WEB
1	D3413-1	RING
1	D3415-041	NUT PLATE
1	D3535-15	WEARSHOE
1	D3535-21	WEARSHOE
1	D3535-35	WEARSHOE
1	D3535-41	WEARSHOE
1	D3536-15	GASKET
1	D3536-21	GASKET
1	D3536-35	GASKET
1	D3536-41	GASKET
7	D3537-1	WEARPAD
1	D3537-3	WEARPAD
12	D3683-1	INSERT
64	ALS7-1032-130	INSERT (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
66	AN3C4A	BOLT
1	AN4C5A	BOLT
1	AN960C416	WASHER
78	AN960C10L	WASHER
2	CCR264SS3-3	RIVET
2	CR3212-4-03	RIVET
52	CR3212-4-04	RIVET
12	MS27039C1-05	SCREW (or AN3C3A BOLT)
2	NAS1515H3L	WASHER

GENERAL NOTES:

- MATERIAL: N/A
- FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1
POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- IDENTIFICATION: NONE
- WEIGHT: 20.8 LBS
- DAMAGE TOLERANCE ON FWD BEND:
THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 5 INCHES ABOVE THE GROUND. IT IS ACCEPTABLE TO POLISH OUT GOUGES UP TO 0.020 DEEP IN THE BENT PORTION OF THE TUBE. A MAXIMUM REDUCTION IN DIAMETER OF 0.150" IS ACCEPTABLE IN THE BENT PORTION OF THE TUBE.
- BOND D3289-041 FLOAT WEB INTO D3288-1 OUTER TUBE WITH NON-STRUCTURAL SIKAFLEX-241/291 ADHESIVE PER DART QSI 015. ENSURE HOLES LINE-UP.
- ALL HOLES DRILLED ON CENTERLINES EXCEPT WHERE SHOWN
- DRILL Ø0.297 HOLES FOR D3683-1 INSERTS BEFORE FINISH. INSTALL D3683-1 INSERTS AFTER FINISH
- DRILL Ø0.297 HOLES FOR ALS7-1032-130 INSERTS USING OT3288-1T2 BEFORE FINISH. INSTALL ALS7-1032-130 INSERTS AFTER FINISH. SEAL WEARSHOE BOLTS WITH SIKAFLEX -241/-291
- WELDING: PER DART QSI 004
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF POWDER COATING WITH MEK DEGREASER.

W/O 51852

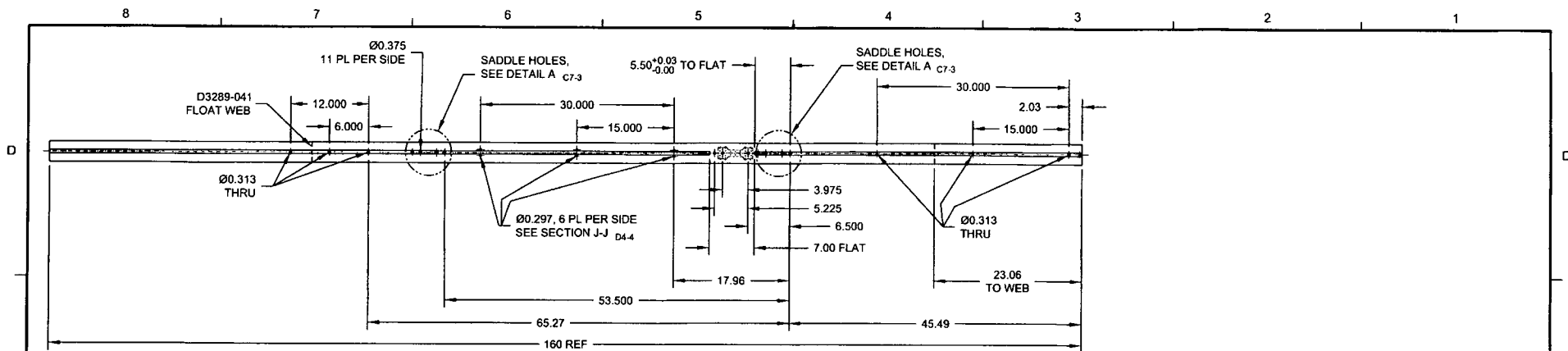
RELEASED
09/06/17

G	REFORMAT DWG, RMV LPS-3 (ZN B6-3) RMV C'BORE & ADD SECTION K-K (ZN C2-4)	CP	09.06.17
F	SUBSTITUTE FLOAT BAG INSERT W/SPEC CTRL DWG WAS ALS7-1032-130; IS NOW D3683-1	DC	07.11.21
E	MID-FLOAT HOLES WERE MOVED 2.00" FWD AND ROTATED INBOARD AND OUTBOARD BY 17° INSERTS ARE NOW INSTALLED AT THESE LOCATIONS	MB	07.09.14
D	DIMENSIONS ADDED	DC	07.06.04
C	NEW INSERTS, SS WEARSHOES AND GASKETS	PH	06.12.19
B	CHANGE INSERTS	CP	05.03.18
A	NEW ISSUE	CP	04.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP		
DRAWN	CP		
CHECKED	J		
MFG. APPR.	ES		
APPROVED	MM		
DE APPR.	MM		
DATE	09.06.17		

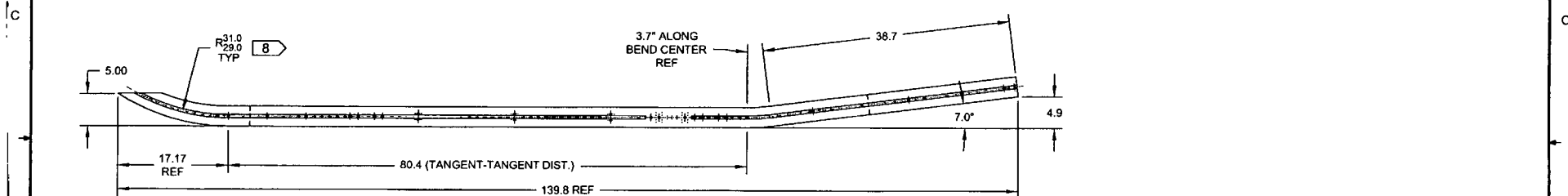
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. G
D3288 SHEET 1 OF 4
TITLE SCALE
SKIDTUBE ASSEMBLY NTS

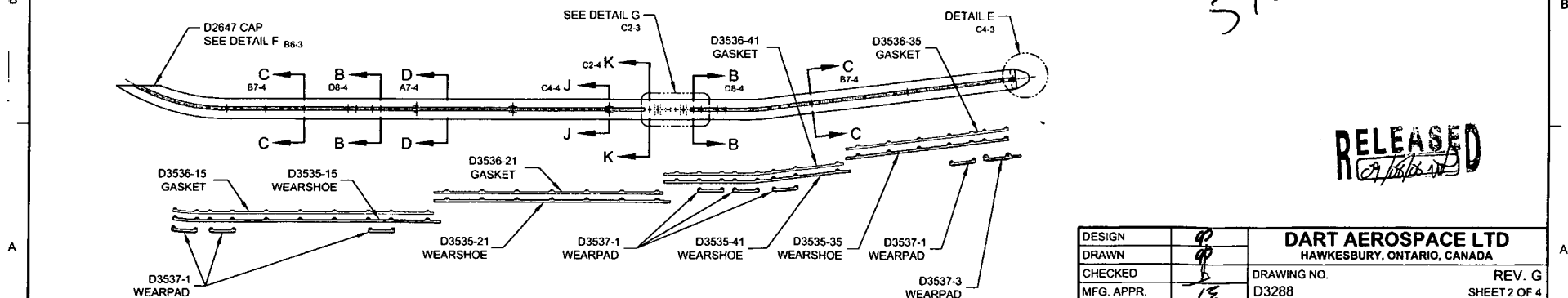
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D3288-041 DRILLING/WEB ASSEMBLY DETAIL



D3288-041 BENDING DETAIL

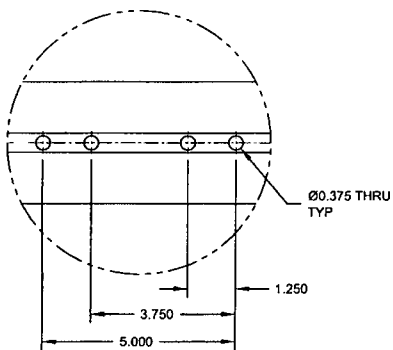


D3288-041 WELDING DETAIL/SKIDTUBE ASSEMBLY

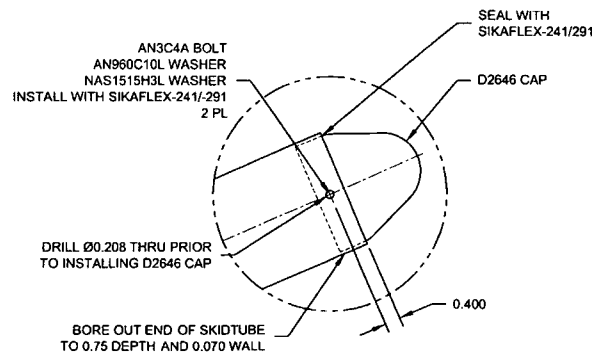
51852

RELEASED
29/10/17

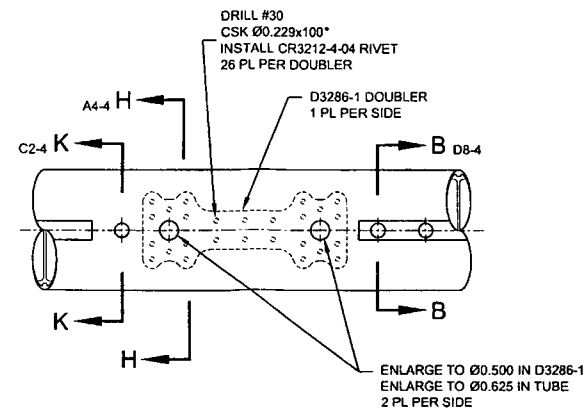
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D3288	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE ASSEMBLY	NTS
DATE	09.06.17	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



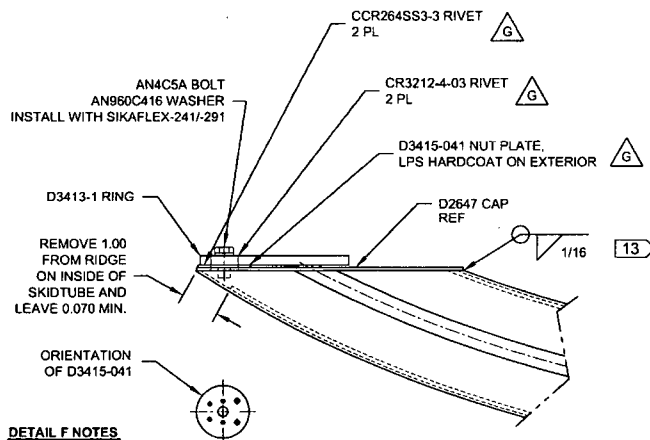
DETAIL A: DRILL DETAIL D6-2, D4-2
SADDLE HOLES, SCALE 5X



DETAIL E B3-2
SCALE 5X



DETAIL G B5-2
SCALE 5X



DETAIL F NOTES

1. CUT TUBE LEVEL
 2. REMOVE RIDGE ON FWD SIDE
 3. LOCATE D2647 (TRIM AS NECESSARY)
 4. WELD D2647 IN PLACE PER DART QSI 004
 5. GRIND FLUSH
 6. RIVET D3415-041 NUT PLATE IN PLACE
- NOTE: MASK THREADS IN D3415-041 PRIOR TO FINISH

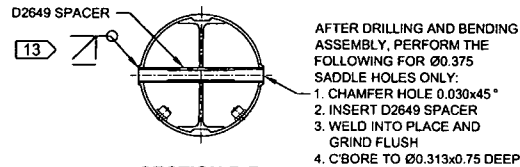
DETAIL F: END FINISHING DETAIL B7-2
SCALE 5X

51852

RELEASED
09/06/17

DESIGN	99	DART AEROSPACE LTD	
DRAWN	99	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. G
MFG. APPR.		D3288	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE ASSEMBLY	NTS
DATE	09.06.17	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

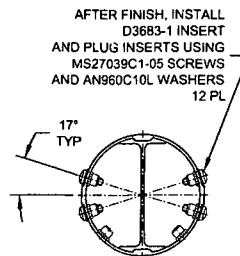
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B7-2, B5-2, D1-3
SECTION B-B
FOR Ø0.375 SADDLE HOLES ONLY
8 PL, SCALE 5X

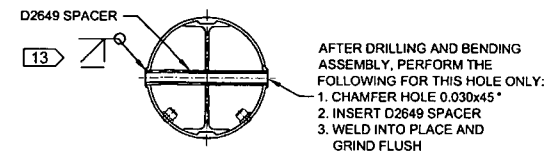
AFTER DRILLING AND BENDING ASSEMBLY, PERFORM THE FOLLOWING FOR Ø0.375 SADDLE HOLES ONLY:

1. CHAMFER HOLE 0.030x45°
2. INSERT D2649 SPACER
3. WELD INTO PLACE AND GRIND FLUSH
4. C'BORE TO Ø0.313x0.75 DEEP



SECTION J-J
SCALE 5X D5-2, B6-2

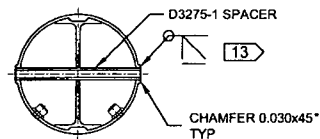
AFTER FINISH, INSTALL D3683-1 INSERT AND PLUG INSERTS USING MS27039C1-05 SCREWS AND AN960C10L WASHERS 12 PL



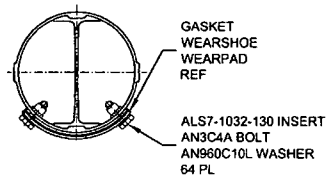
B5-2
SECTION K-K
1 PL, SCALE 5X

AFTER DRILLING AND BENDING ASSEMBLY, PERFORM THE FOLLOWING FOR THIS HOLE ONLY:

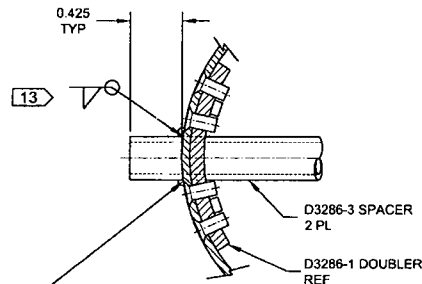
1. CHAMFER HOLE 0.030x45°
2. INSERT D2649 SPACER
3. WELD INTO PLACE AND GRIND FLUSH



B7-2, B4-2
SECTION C-C
FOR Ø0.313 HOLES ONLY
6 PL, SCALE 5X



B6-2
SECTION D-D
FOR WEARSHOES INSTALL ONLY
32 PL, SCALE 5X



TO INSTALL D3286-1/3:

1. GRIND OFF FLANGE IN AREA SHOWN, FLUSH WITH ROUND TUBE
2. LOCATE & DRILL D3286-1 DOUBLER USING DT3286-1T1
3. ENLARGE HOLES IN D3286-1 TO Ø0.500
4. ENLARGE HOLES IN TUBE TO Ø0.625
5. RIVET D3286-1 TO TUBE
6. INSERT D3286-3 SPACER
7. WELD IN PLACE AND GRIND FLUSH

SECTION H-H
NOT TO SCALE D3-3

51852

RELEASED

DESIGN	97	DART AEROSPACE LTD	
DRAWN	97	HAWKESBURY, ONTARIO, CANADA	
CHECKED	97	DRAWING NO.	REV. G
MFG. APPR.	97	D3288	SHEET 4 OF 4
APPROVED	97	TITLE	SCALE
DE APPR.	97	SKIDTUBE ASSEMBLY	NTS
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8 7 6 5 4 3 2 1

Date: Friday, 12/7/2007 10:16:29 AM
 User: Kim Johnston

Process Sheet

2

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOAT SKIDTUBE LH 206A/B	
Job Number : 36175		
Estimate Number : 10801		
P.O. Number :	Part Number : D206642611	
This Issue : 12/7/2007 S.O. No. :	Drawing Number : N/A	REFERENCE ONLY
Prsht Rev. : NC	Project Number : N/A	
First Issue : / / Type : LANDING GEAR	Drawing Revision : L	
Previous Run : 32452	Material :	
Written By : <u>W</u>	Due Date : 1/10/2008	Qty: 1 Um: Each
Checked & Approved By : <u>W</u>		
Comment : Est Rev:B 05.10.27 Revised pick list KJ/EC Est Rev:C 07-12-05 ECN 1080p Rev:L DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



KS 071212 (1)

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-611 CHG003

08/21/13

2.0	36175A	FLOAT SKIDTUBE HIGH GEAR 206 A/B
-----	--------	----------------------------------



Comment: Sub-Component FLOAT SKIDTUBE HIGH GEAR 206 A/B

D206-642-641 B 36175A

SP

3.0	D206651041	206 A/B GHW Kit
-----	------------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

1 D206-651-041 GHW Kit Batch: 1330835

SP

4.0	D2652	Bushing
-----	-------	---------



Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

16 D2652 Bushing

331948

10
35629

SP

5.0	D26651	Saddle, LH Fwd Aft Out
-----	--------	------------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2665-1 Saddle

B 32697

*
35046 (1x) 8/12/13 SP

7/12/13 SP (1x)

Date: Friday, 12/11/2007 10:16:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE LH 206A/B

Job Number: 36175

Part Number: D206642611

Job Number:



REFERENCE ONLY

Seq. #: Machine Or Operation: Description :

6.0 D26661 Saddle, LH, Fwd,Aft, In



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2666-1 Saddle

1233797

SP B 32699

7.0 D2712 Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

10 D2712 Set Screw

34628

SP

8.0 D2884 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2884 Saddle Spacer

1338497

SP

9.0 D2885 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D2885 Saddle Spacer

1434782

SP

10.0 D33963 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3396-3 Spacer

1734741

SP

11.0 AN3C36A BOLT



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

6 AN3C36A Bolt

1106297

7/12/13 SP

Date: Friday, 12/11/2007 10:16:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE LH 206A/B

Job Number: 36175

Part Number: D206642611

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

MS21250 03004

HIGH STEEL BOLT



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
HIGH STEEL BOLT
batch M106277 SD

13.0

D36721

PHENOLIC WASHER



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)
PHENOLIC WASHER
batch B34470 SD

14.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick:
Qty Part Number Description Batch
12 AN4C6A Bolt M105426 SD

15.0

AN5C7A

BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:
Qty Part Number Description Batc
4 AN5C7A Bolt M107185 SD

16.0

AN5C11A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:
Qty Part Number Description Batch
4 AN5C11A Bolt M105634 SD

17.0

AN5C32A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick:
Qty Part Number Description Batch
4 AN5C32A Bolt M105156 SD

11/12/13 SD (1X)

Date: Friday, 12/7/2007 10:16:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE LH 206A/B

Job Number: 36175

Part Number: D206642611

Job Number:



REFERENCE ONLY

Seq. #: Machine Or Operation: Description :

18.0 AN5C35A

5



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 AN5C35A Bolt M18918

SD

19.0 AN5C13A

5



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

bolt

batch M104999

SD

20.0 AN6C44A

BOLT

8



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 AN6C44A Bolt M106065 M106519

SD

21.0 AN3C41A

BOLT

8



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

batch M105858

SD

22.0 AN960C10L

washer

5



Comment: Qty.: 30.0000 Each(s)/Unit Total : 30.0000 Each(s)

Pick:

Qty Part Number Description Batch

30 ~~18~~ AN960C10L Washer M106302

SD

23.0 AN960C416L

WASHER

5



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

24 AN960C416L Washer M100251 M104936 7/12/13 SD (1x)

Date: Friday, 12/7/2007 10:16:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE LH 206A/B

Job Number: 36175

Part Number: D206642611

Job Number:



REFERENCE ONLY

Seq. #: Machine Or Operation: Description :

24.0 AN960C516L WASHER

8



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN960C516L Washer M103344

SD

25.0 AN960C616 WASHER

8



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN960C616 Bolt M19185

SD

26.0 MS210433 Nut

8



Comment: Qty.: 17.0000 Each(s)/Unit Total : 17.0000 Each(s)

Pick:

Qty Part Number Description Batch

17 MS21043-3Nut M105772

SD

27.0 MS210434 Nut

5



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS21043-4Nut M105772 M105773

SD

28.0 MS210435 Nut

8



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS21043-5Nut M105430

SD

29.0 MS210436 NUT

8



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

7/12/13 SD (14)

Date: Friday, 12/7/2007 10:16:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE LH 206A/B

Job Number: 36175

Part Number: D206642611

Job Number:



REFERENCE ONLY

Seq. #:

Machine Or Operation:

Description :

2 ms21043-6 Nut

30.0

AN960JD10

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

batch

M103641

M105792

SCP

31.0

D36831

INSERT



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

INSERT

batch

M103641

M1036319

SCP

32.0

D36727

PHENOLIC WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

PHENOLIC WASHER

batch

M335522

SCP

33.0

D36725

PHENOLIC WASHER



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

PHENOLIC WASHER

batch

M335521

SCP

34.0

D36723

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

PHENOLIC WASHER

batch

M334471

7/12/13 SCP

(1x)

35.0

MS27039C105

SCREW



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

SCREW

batch

M106574

8/2/11 SCP

(1x)

Date: Friday, 12/11/2007 10:16:30 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKIDTUBE LH 206A/B

Job Number: 36175

Part Number: D206642611

Job Number:



REFERENCE ONLY

Seq. #:

Machine Or Operation:

Description:

36.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/02/13 (1)

37.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-611

Location:

PPP Rev:

B

8/2/13 500 (1)

38.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2 08/02/14

Job Completion



2008/2/13 (1)

W

B36175A.